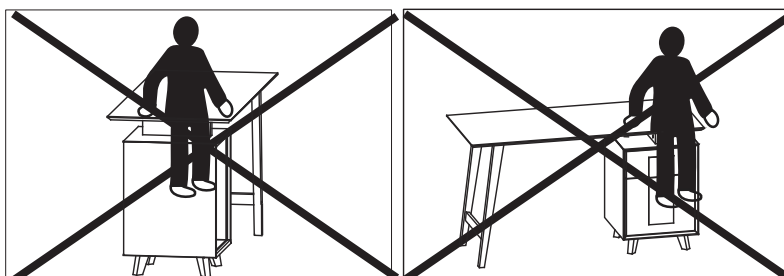
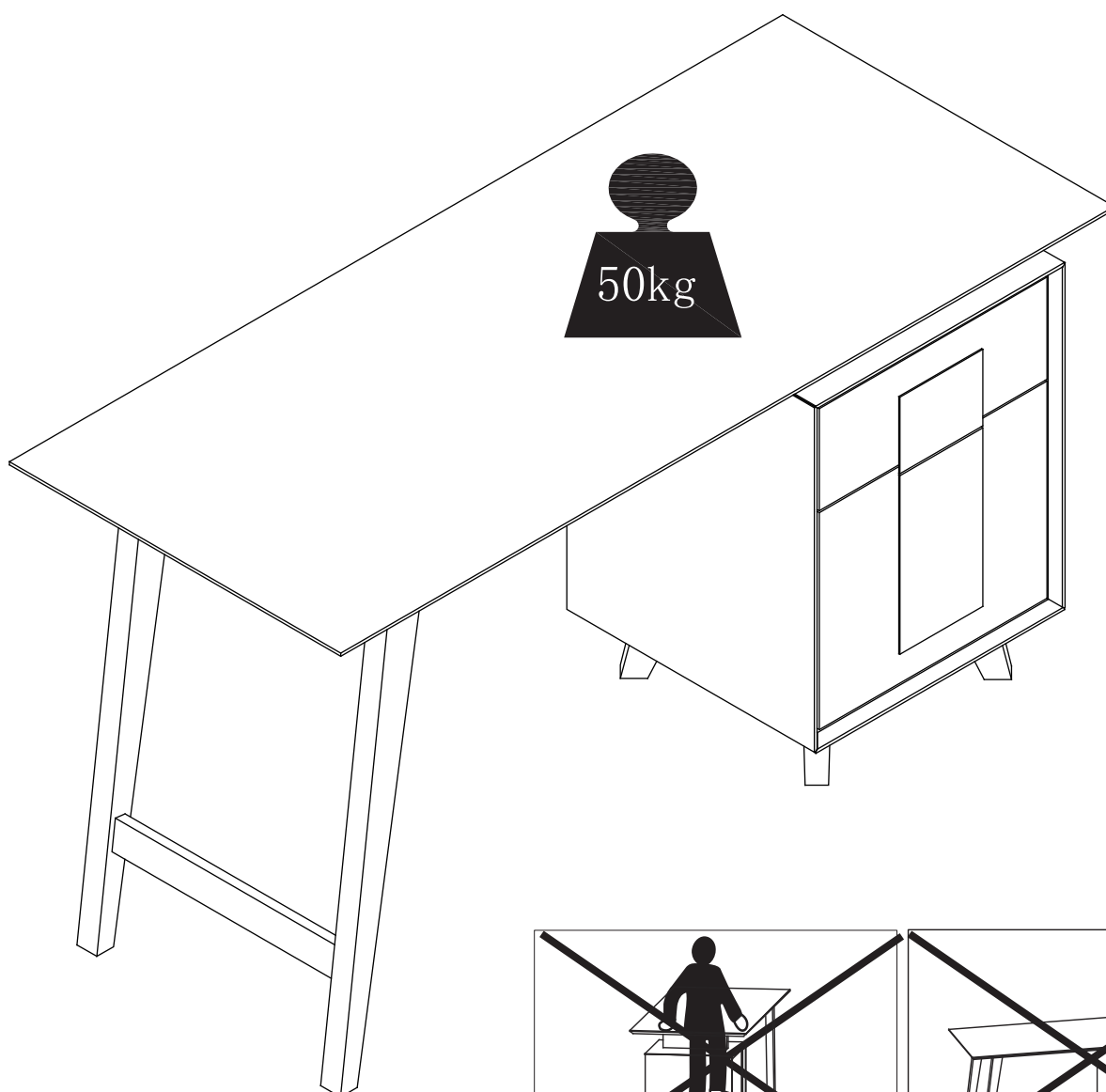
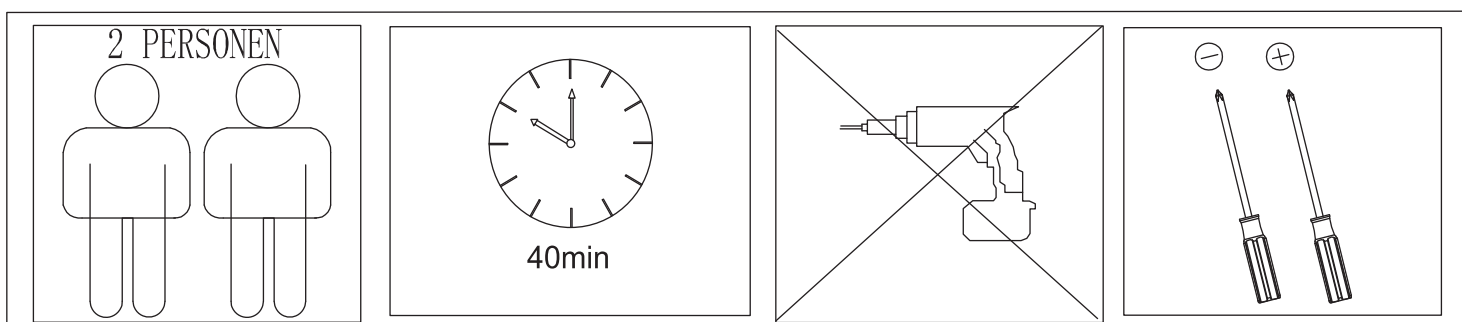
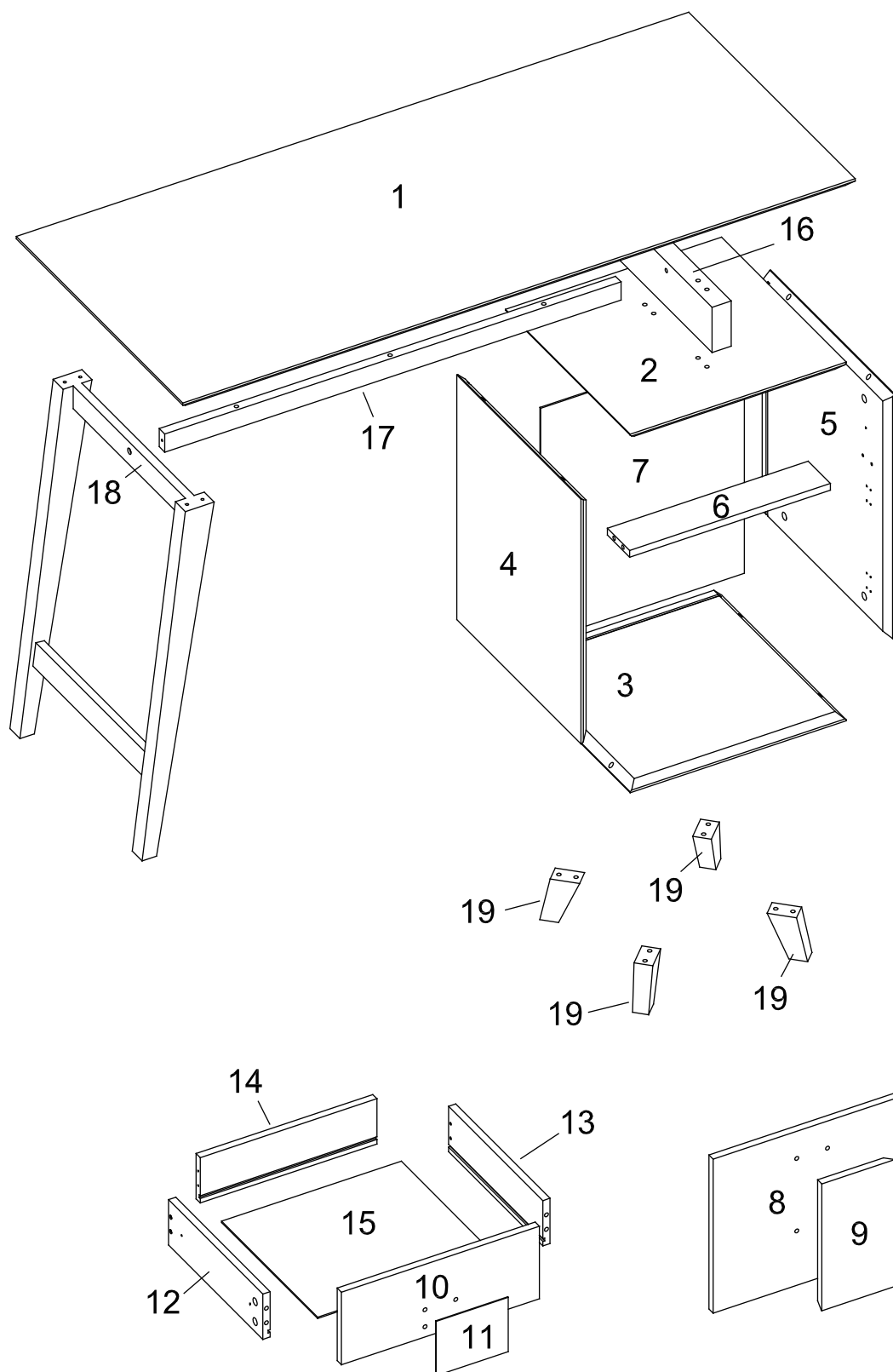


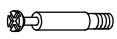
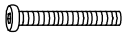
# Assemble instruction

## 27980003-01

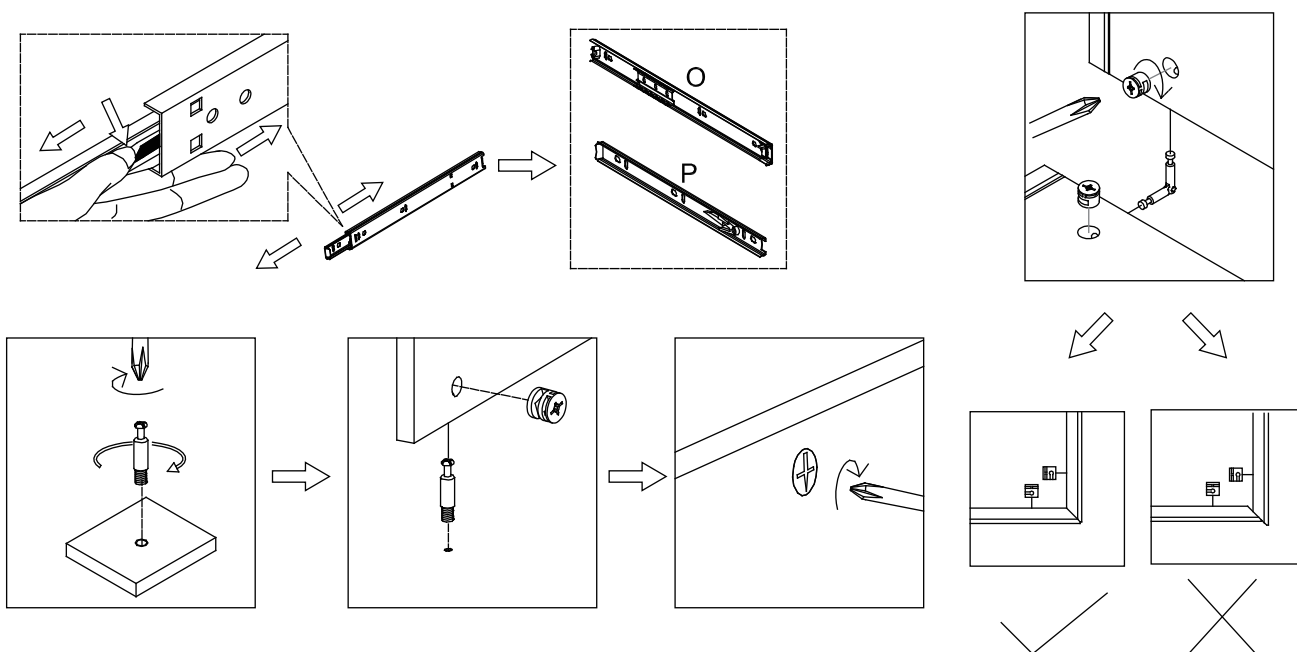
# PIZ



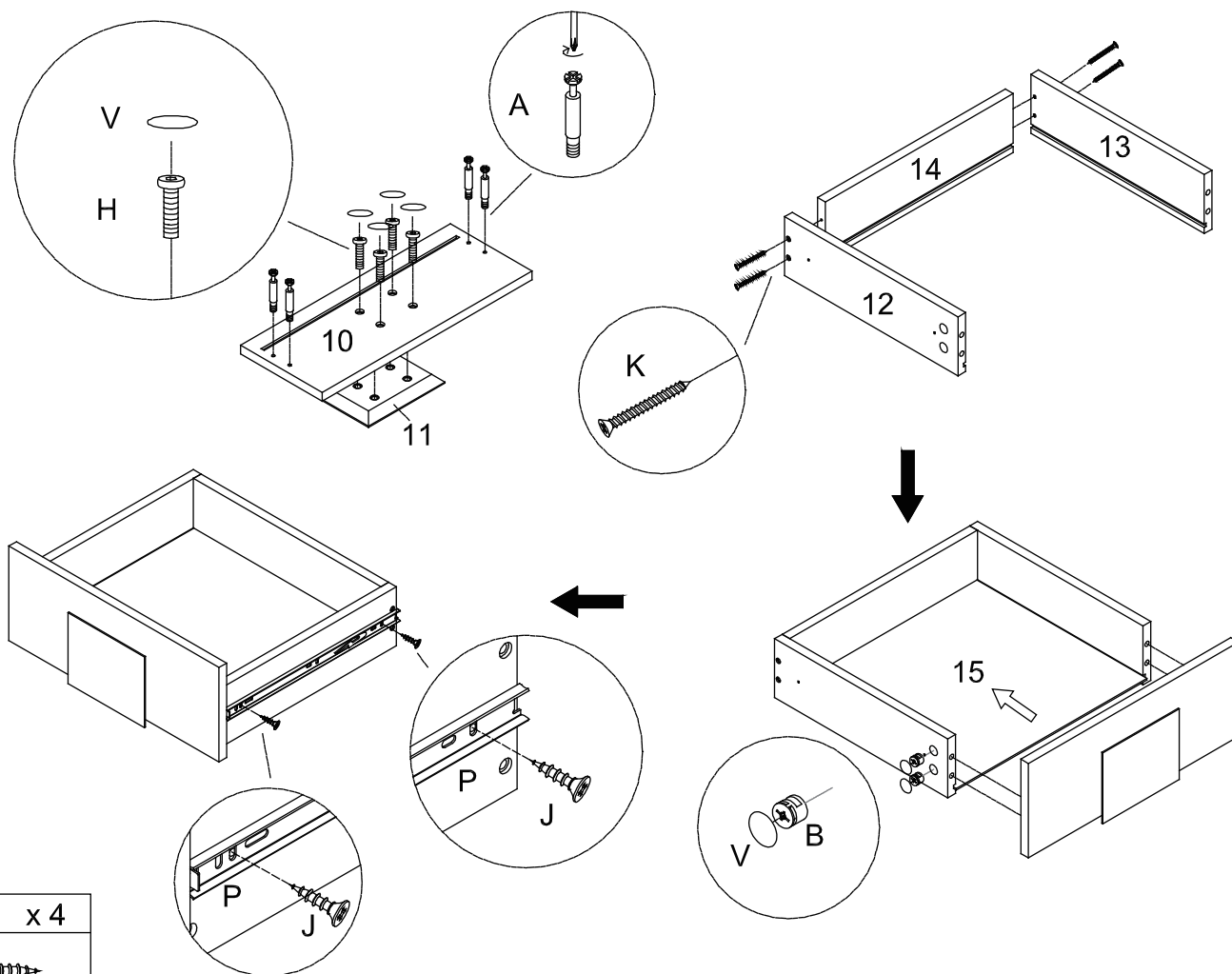


|                                                                                     |      |                                                                                     |      |                                                                                   |      |                                                                                     |      |                                                                                     |      |
|-------------------------------------------------------------------------------------|------|-------------------------------------------------------------------------------------|------|-----------------------------------------------------------------------------------|------|-------------------------------------------------------------------------------------|------|-------------------------------------------------------------------------------------|------|
| A                                                                                   | x 8  | B                                                                                   | x 8  | C                                                                                 | x 24 | D                                                                                   | x 4  | E                                                                                   | x 2  |
|    |      |    |      |  |      |  |      |  |      |
| M6*35mm                                                                             |      |                                                                                     |      | Ø15mm                                                                             |      | Ø8*30mm                                                                             |      | M6*130mm                                                                            |      |
| F                                                                                   | x 4  | G                                                                                   | x 1  | H                                                                                 | x 8  | I                                                                                   | x 24 | J                                                                                   | x 24 |
|    |      |    |      |  |      |  |      |  |      |
| M6*50mm                                                                             |      | M6*30mm                                                                             |      | M6*20mm                                                                           |      | M6*15mm                                                                             |      | Ø3.5*14mm                                                                           |      |
| K                                                                                   | x 4  | L                                                                                   | x 8  | M                                                                                 | x 6  | N                                                                                   | x 2  | O                                                                                   | x 2  |
|    |      |    |      |  |      |  |      |  |      |
| Ø4*35mm                                                                             |      | Ø3.5*25mm                                                                           |      |                                                                                   |      |                                                                                     |      | L 340mm                                                                             |      |
| P                                                                                   | x 2  | Q                                                                                   | x 1  | R                                                                                 | x 4  | S                                                                                   | x 6  | T                                                                                   | x 4  |
|    |      |    |      |  |      |  |      |  |      |
| L 340mm                                                                             |      | M4                                                                                  |      |                                                                                   |      |                                                                                     |      | 7*40mm                                                                              |      |
| U                                                                                   | x 29 | V                                                                                   | x 20 |                                                                                   |      |                                                                                     |      |                                                                                     |      |
|  |      |  |      |                                                                                   |      |                                                                                     |      |                                                                                     |      |
| Ø16                                                                                 |      | Ø20                                                                                 |      |                                                                                   |      |                                                                                     |      |                                                                                     |      |

## Assembly details



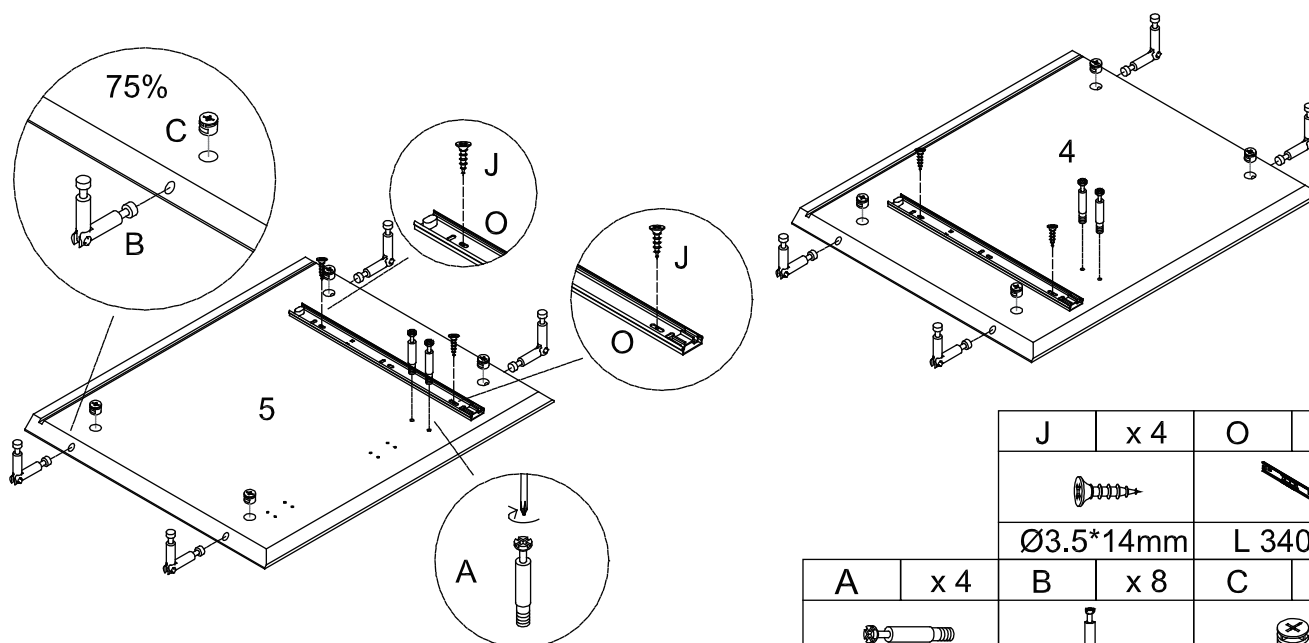
1



|                                                                                     |     |
|-------------------------------------------------------------------------------------|-----|
| J                                                                                   | x 4 |
|  |     |
| Ø3.5*14mm                                                                           |     |

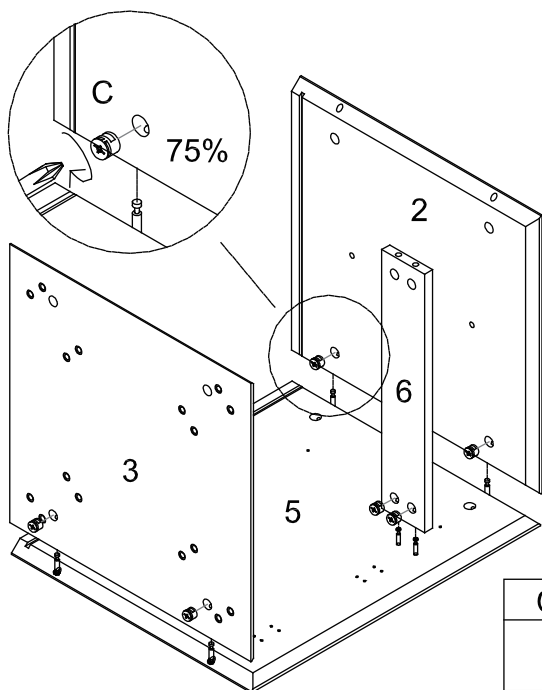
|                                                                                     |     |                                                                                     |     |                                                                                     |     |                                                                                     |     |                                                                                     |     |                                                                                       |     |
|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
| A                                                                                   | x 4 | C                                                                                   | x 4 | K                                                                                   | x 4 | P                                                                                   | x 2 | Y                                                                                   | x 8 | H                                                                                     | x 4 |
|  |     |  |     |  |     |  |     |  |     |  |     |
| M6*35mm                                                                             |     | Ø15mm                                                                               |     | Ø4*35mm                                                                             |     | L 340mm                                                                             |     | Ø20                                                                                 |     | M6*20mm                                                                               |     |

2



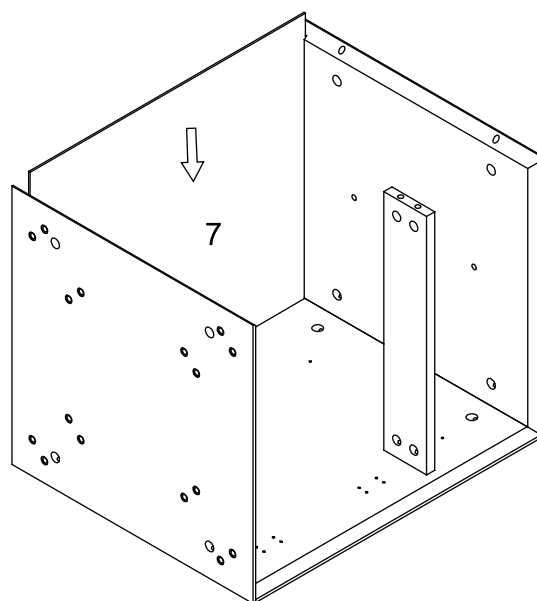
|                                                                                       |     |                                                                                       |     |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
| J                                                                                     | x 4 | O                                                                                     | x 2 |
|  |     |  |     |
| Ø3.5*14mm                                                                             |     | L 340mm                                                                               |     |
| A                                                                                     | x 4 | B                                                                                     | x 8 |
|  |     |  |     |
| M6*35mm                                                                               |     |  |     |
|                                                                                       |     | Ø15mm                                                                                 |     |

3

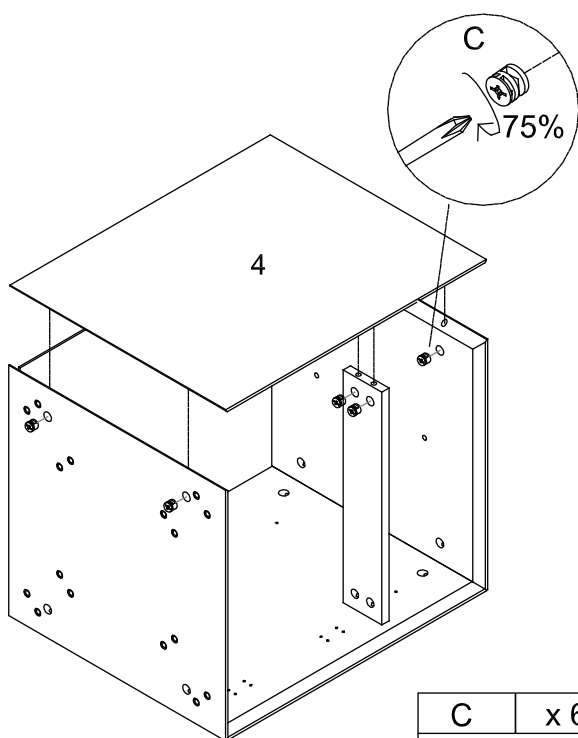


|                                                                                   |     |
|-----------------------------------------------------------------------------------|-----|
| C                                                                                 | x 6 |
|  |     |
| Ø15mm                                                                             |     |

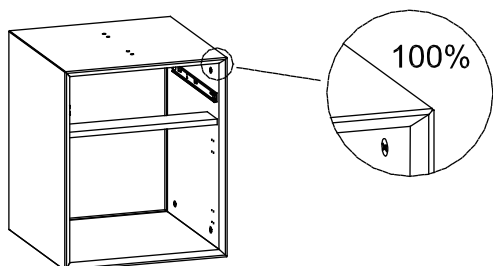
4



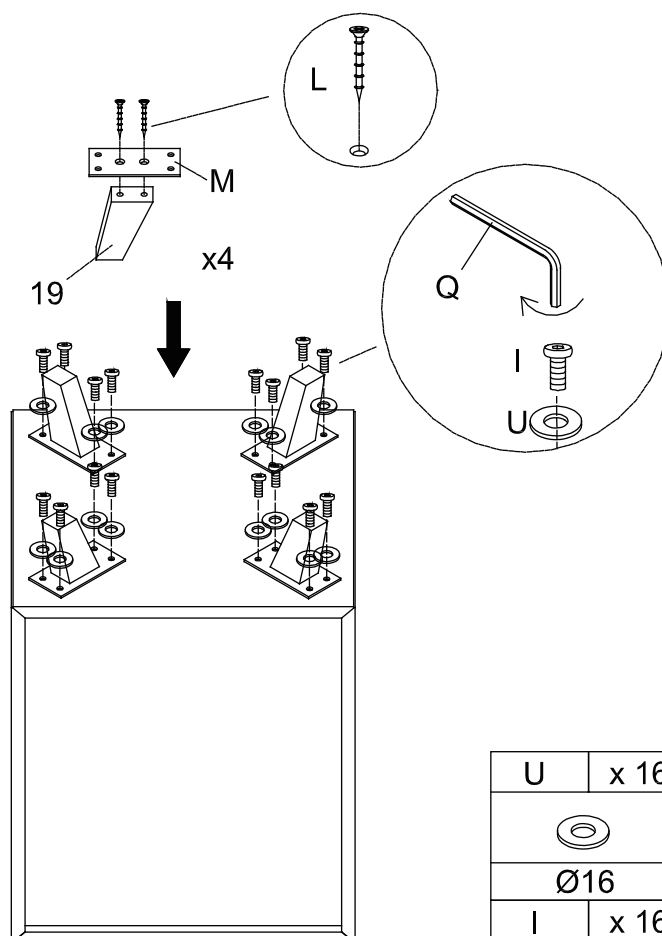
5



|                                                                                     |     |
|-------------------------------------------------------------------------------------|-----|
| C                                                                                   | x 6 |
|  |     |
| Ø15mm                                                                               |     |



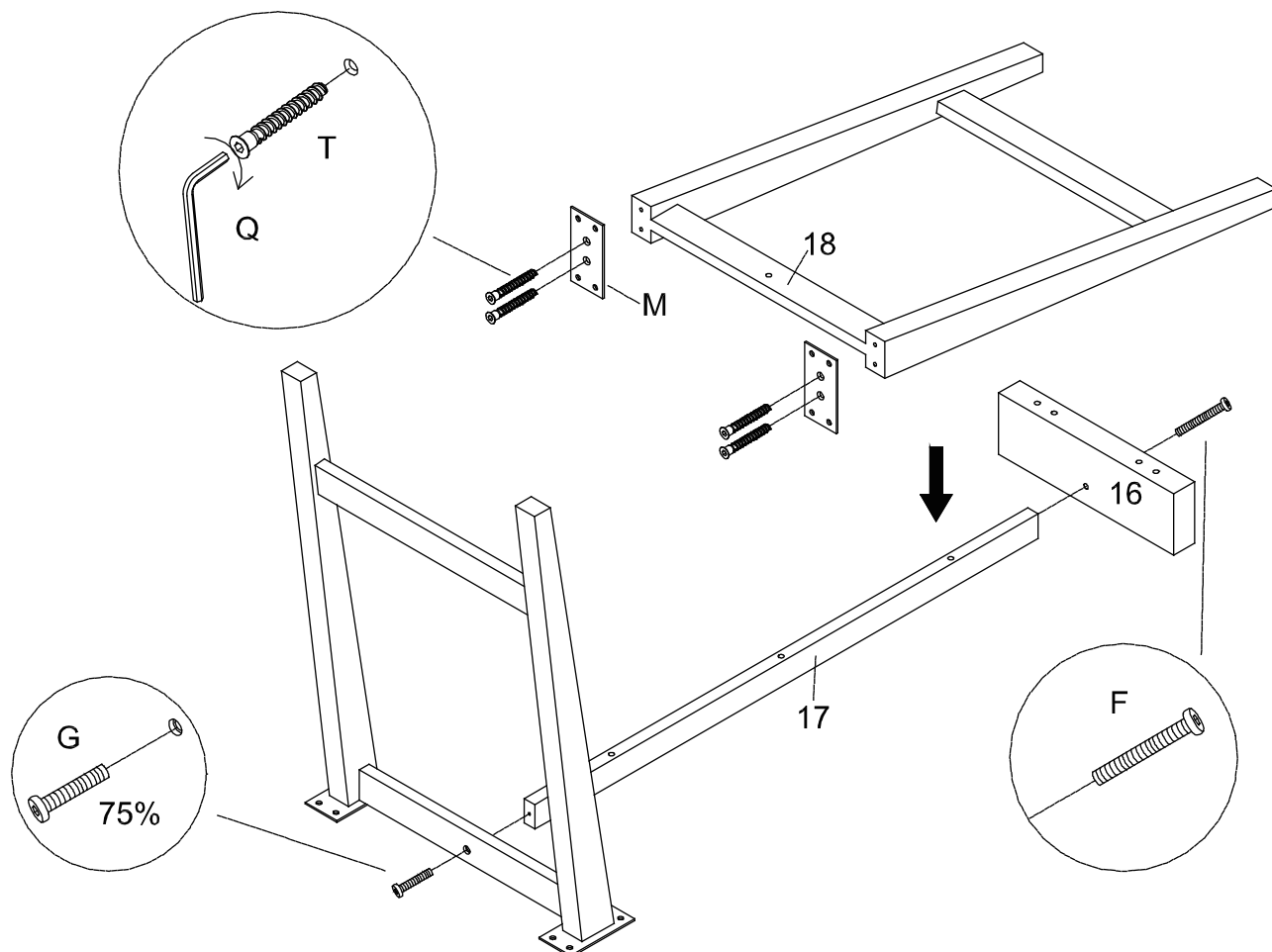
6

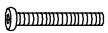


|                                                                                       |      |
|---------------------------------------------------------------------------------------|------|
| U                                                                                     | x 16 |
|  |      |
| Ø16                                                                                   |      |
| I                                                                                     | x 16 |
|  |      |
| M6*15mm                                                                               |      |

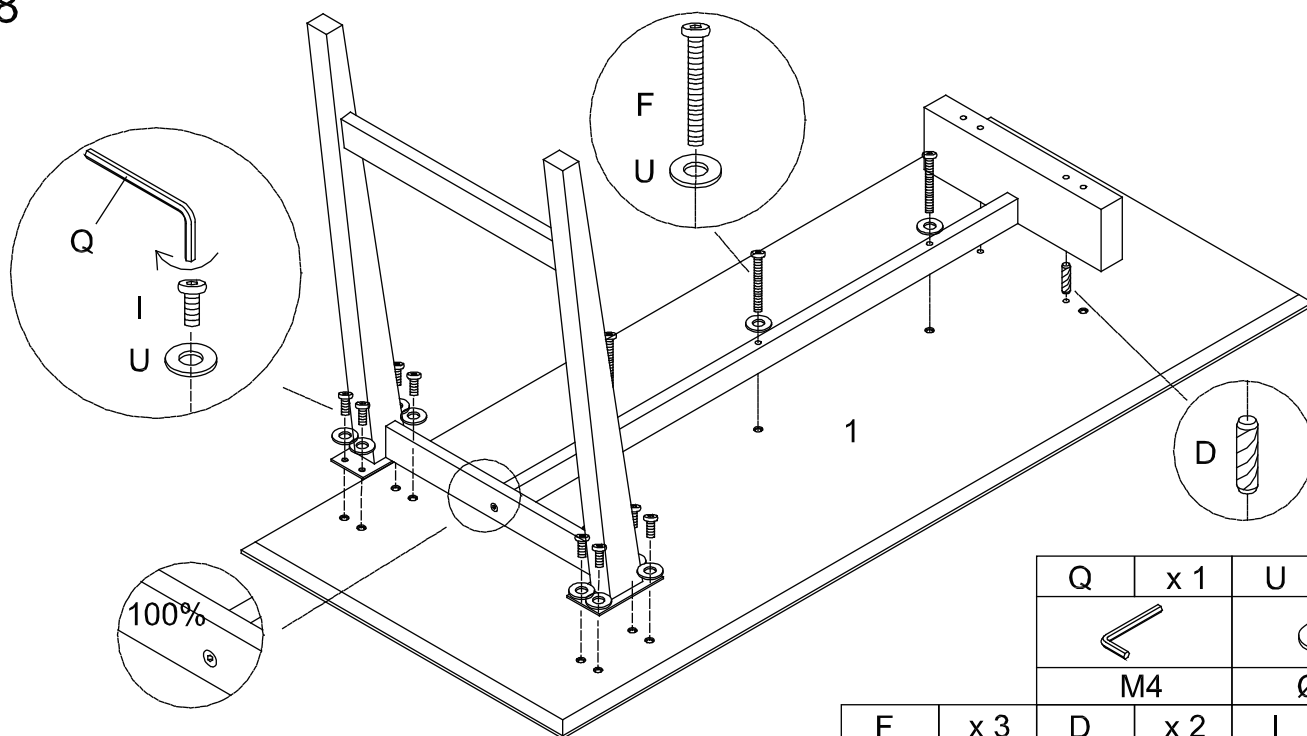
|                                                                                       |     |                                                                                       |     |                                                                                       |     |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
| Q                                                                                     | x 1 | L                                                                                     | x 8 | M                                                                                     | x 4 |
|  |     |  |     |  |     |
| M4                                                                                    |     | Ø3.5*25mm                                                                             |     |                                                                                       |     |

7



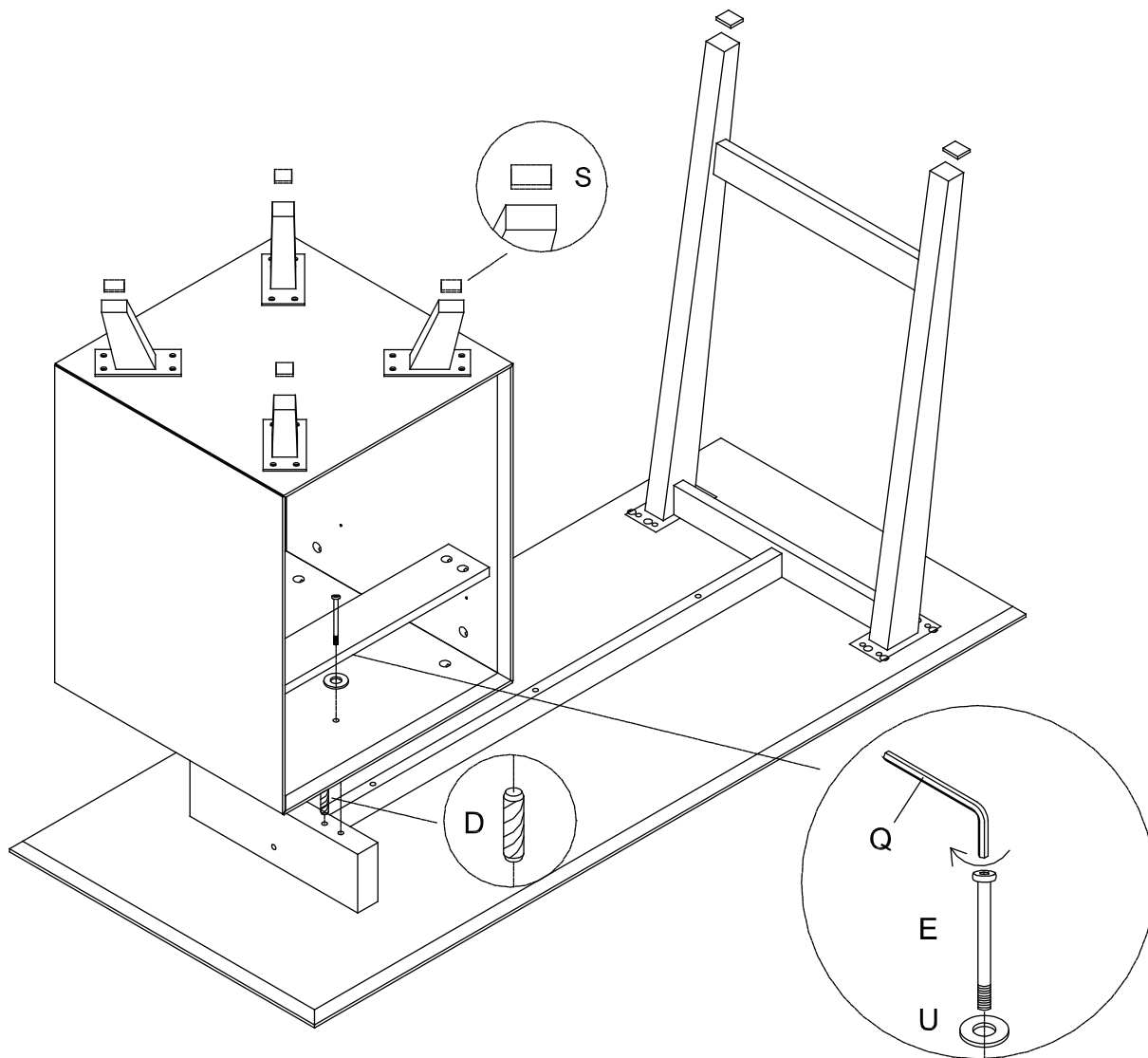
| F                                                                                   | x 1 | G                                                                                   | x 1 | M                                                                                     | x 2 | Q                                                                                     | x 1 | T                                                                                     | x 4 |
|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
|  |     |  |     |  |     |  |     |  |     |
| M6*50mm                                                                             |     | M6*30mm                                                                             |     |                                                                                       |     | M4                                                                                    |     | 7*40mm                                                                                |     |

8



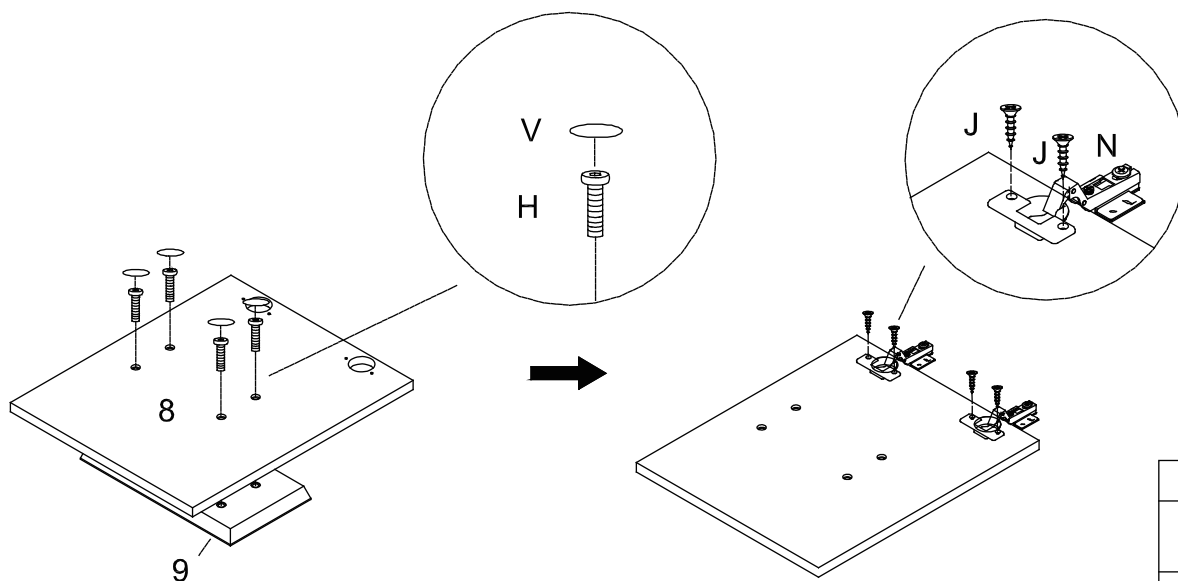
|                                                                                      |     |                                                                                       |     |                                                                                       |      |
|--------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|------|
|                                                                                      |     | Q                                                                                     | x 1 | U                                                                                     | x 11 |
|                                                                                      |     |  |     |  |      |
|                                                                                      |     | M4                                                                                    |     | Ø16                                                                                   |      |
| F                                                                                    | x 3 | D                                                                                     | x 2 | I                                                                                     | x 8  |
|  |     |  |     |  |      |
| M6*50mm                                                                              |     | Ø8*30mm                                                                               |     | M6*15mm                                                                               |      |

9



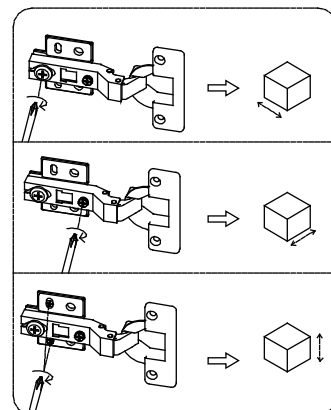
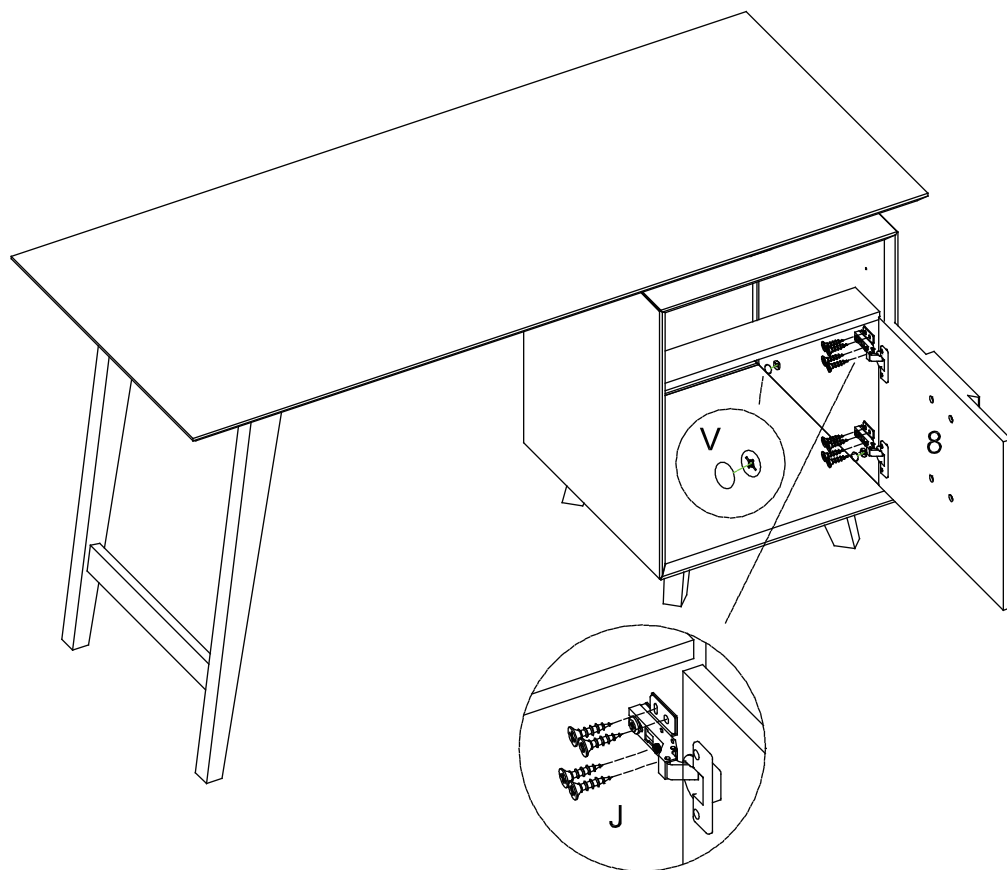
| D                                                                                   | x 2 | E                                                                                   | x 2 | Q                                                                                     | x 1 | U                                                                                     | x 2 | S                                                                                     | x 6 |
|-------------------------------------------------------------------------------------|-----|-------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
|  |     |  |     |  |     |  |     |  |     |
| Ø8*30mm                                                                             |     | M6*130mm                                                                            |     | M4                                                                                    |     | Ø16                                                                                   |     |                                                                                       |     |

10



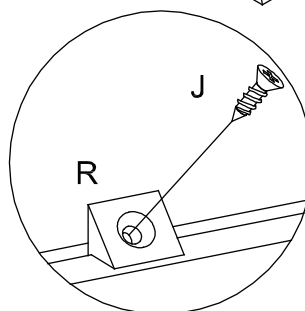
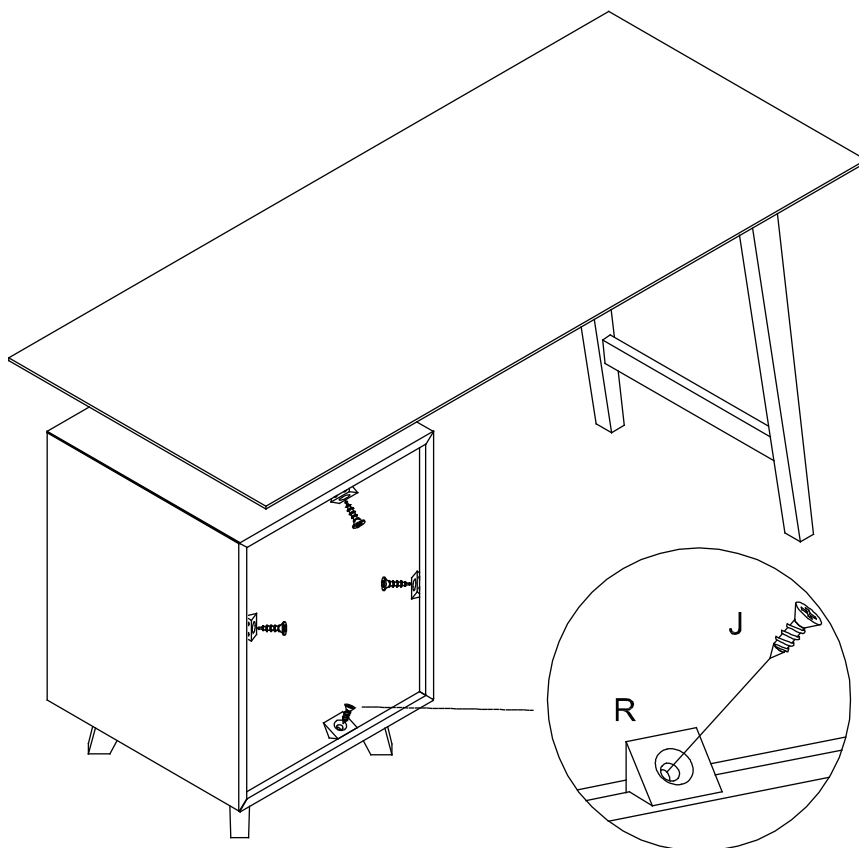
|                                                                                       |     |                                                                                       |     |                                                                                       |     |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|
|                                                                                       |     |                                                                                       |     | V                                                                                     | x 4 |
|                                                                                       |     |                                                                                       |     |  |     |
|                                                                                       |     |                                                                                       |     | Ø20                                                                                   |     |
| H                                                                                     | x 4 | N                                                                                     | x 2 | J                                                                                     | x 4 |
|  |     |  |     |  |     |
| M6*20mm                                                                               |     |                                                                                       |     | Ø3.5*14mm                                                                             |     |

11



| V   | x 8 | J         | x 8 |
|-----|-----|-----------|-----|
|     |     |           |     |
| Ø20 |     | Ø3.5*14mm |     |

12



| R | x 4 | J         | x 4 |
|---|-----|-----------|-----|
|   |     |           |     |
|   |     | Ø3.5*14mm |     |



